



# 2040

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## 1 Introduction

This manual, together with the others attached (e.g. motor manual, remote control etc.), is an integral part of the product and has been written for its user; it is fundamental to the correct use and maintenance of the product.

If this manual is lost or destroyed, the user must request a new copy from the reseller, supplying them with the main product data and the destination of the new copy.

The pages and content contained within this manual must not be removed, rewritten or modified in any way.

This manual must be kept intact in an easily accessible location until the product is disposed off.

The Manufacturer reserves the right to update its products and their corresponding manuals without any obligation to update previous products and manuals.

The Manufacturer reserves all rights concerning this manual: no reproduction shall be permitted, in whole or in part, without its express written authorisation.



**THE DECLARATION OF PERFORMANCE (DOP) MUST BE REQUIRED TO THE DEALER.**

### 1.1 Symbols used in this manual

#### WARNINGS:



#### INFORMATION AND WARNINGS

*Instructions and advice to help ensuring correct use and storage of the product. Failure to follow these instructions may compromise the product's integrity and/or strength.*



#### CAUTION

*Operator hazard! Instructions and warnings to be read and followed carefully. Failure to observe these instructions may put people's safety at risk.*



#### CAUTION

*Read the instructions carefully before using the product.*

#### ICONS INCLUDED IN THIS MANUAL:



Single Module



Added Module

## 2 Safety

### 2.1 General safety information

- Close the product completely in the event of bad weather or snow. Danger of damage or injury.
- Operations of assembly/installation and first use, adjustment and extraordinary maintenance must only be performed by technicians trained and specialised for those tasks, contact Technical Support.
- Do not place objects on the awning fabric.
- It is forbidden for people to hang or hold themselves on the product, this would create a serious risk of injury as well as potentially damaging the product itself.
- The Manufacturer shall not be held responsible for any damage resulting from either tampering or unauthorised modification of the product.
- The user must not perform any operation or work on the product for which they are not authorised see Ch.Pt.4 "Intended use and installation location", P. 24 and Ch.Pt.5 "Maintenance", P. 25.
- Ensure there is nobody obstructing or excessively close to the product's moving parts when opening and closing.
- Do not use open flames near or under the awning: the fabric can catch fire, even if made of non-flammable material.
- Removing safety warnings (adhesive labels) is strictly forbidden.
- For products which can be operated from a position where they cannot be seen, or automatically by weather

sensors, the user must adopt appropriate organisational measures to prevent the activation of the product when maintenance operations are being performed in the area, such as windows or walls' cleaning.

- The product absolves risks as per legislation EN13561: risks of a mechanical, electrical and ergonomic nature.
- The user must inform the Reseller immediately if any faults/malfunctions should occur on safety devices or if any other dangerous situation should occur.
- For any doubt, consult the reseller BEFORE using the product.
- Removing the safety devices installed on the structure is strictly forbidden (see Ch.Pt.9 "Optional", P. 29).
- It can be opened and closed by pressing a switch and/or via a remote control: both of these must be located OUT OF THE REACH OF CHILDREN.
- All maintenance and cleaning operations, and work done on the facade, must be performed with the electrical supply disconnected.
- Do not remove the tent terminal: once freed, the arms spring open.



*In case the product is not being used for a prolonged period of time, do protect exposed mechanical parts (if there are any).*



*ALL MEASUREMENTS ARE GIVEN IN MILLIMETRES UNLESS OTHERWISE INDICATED.*



*Some figures could be of a general nature and not be referred to the product at issue.*

### 3 Description of the product

The awning can be installed either on the wall or on the ceiling.

Its operation is manual or motorized: Optional Accessories can be installed on request (see Ch.Pt.9 "Optional", P. 29).

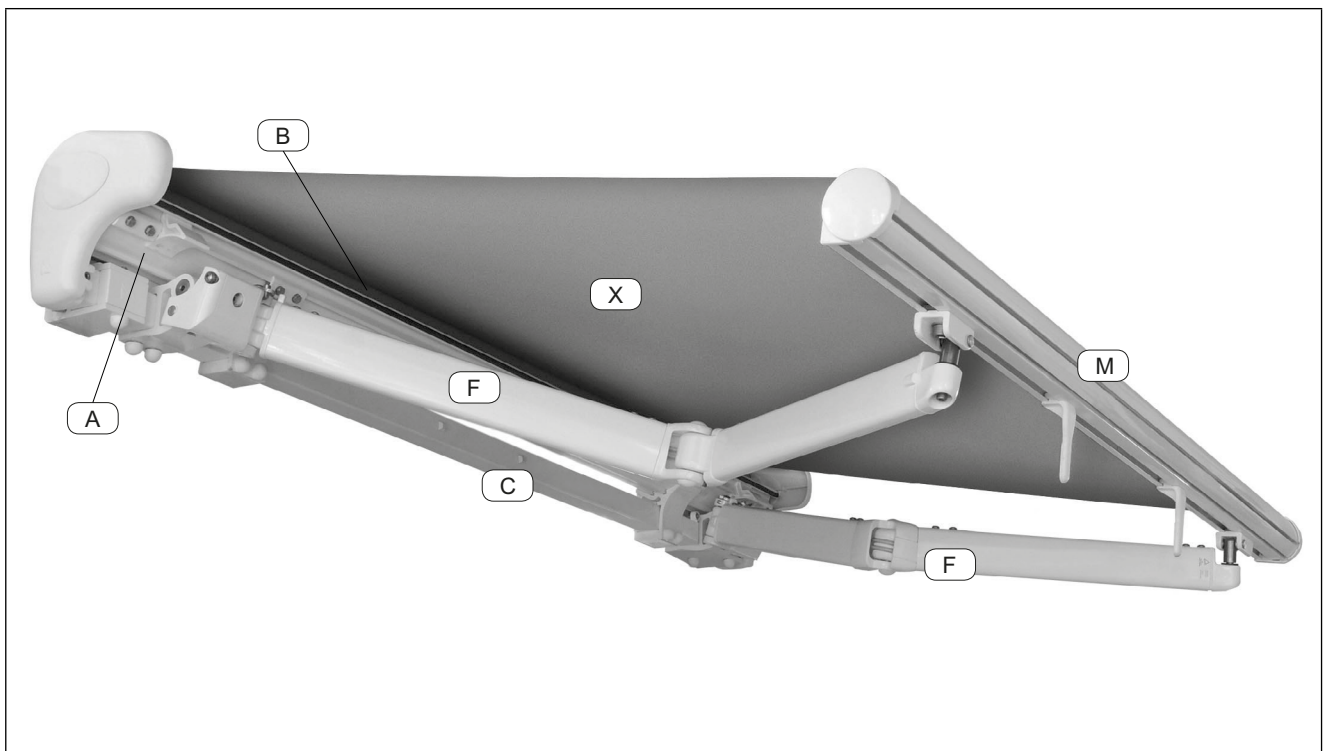
#### 3.1 Components

The awning is composed of a metal structure and a fabric screen.

- Metal structure: this represents the supporting frame containing the various mechanisms required to open and close the product.

It is composed of:

- cassette profile (A)
- roller tube (B)
- square bar (C)
- mechanised extending arms (F) fitted with sheathed cables, stainless steel chain or belt
- terminal profile (M)
- fabric (X): provides the sun protection and coverage functions



Pic. 5

The construction materials guarantee good resistance to wear, caused both by its use and by the weather.

## 4 Intended use and installation location

The product is designed to protect against solar radiation and possibly to limit reverberation in the space below it. Users of the product must be adults.

Improper use of the product shall release the Manufacturer from any liability from damage or injuries which might result.

**Failure to respect the indicated conditions of use shall invalidate any and all warranties provided by the manufacturer.**

The product, once installed, is intended only to perform raising or lowering of the fabric in order to reach the maximum opening and closing positions, as well as the intermediate ones if required.



· Before making the product operational, read Ch.Pt.2 "Safety", P. 21 and Ch.Pt.4 "Intended use and installation location", P. 24 carefully.

· Ensure there is nobody obstructing or excessively close to the product's moving parts when opening and closing.

· Pay attention to all the warnings applied to the product, and follow all safety regulations and instructions for use.

· Any use other than those indicated above is forbidden, as different conditions of use could create risks to the user and other persons nearby.

· It is strictly prohibited to climb on or hang/place any objects from/on the product.



· The product must always be opened from top to bottom and never vice versa, as it could break with the risk of serious personal injuries.



· Never wind or lever the awning wound-up when the fabric is wet, to prevent the formation of mould and structural damage (if it continues to rain, close the awning, then open it again as soon as possible to let it dry).



· Close the product completely in the event bad weather or snow.

· The operation of the product with snow on the fabric or in freezing temperatures could damage it.

· The formation of condensation on the fabric should not be considered a defect; it is a natural phenomenon.



· As far as the snow or water capacities are concerned, check the water resistance class in the Ch.Pt.6.1 "Technical features", P. 28.

### Manual product

The product is opened and closed by a rod attached to a manual crank.

### Motorized product

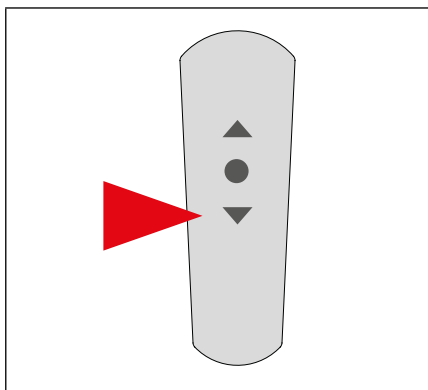
The product can be opened and closed via:

· a SWITCH installed near the product in a position providing the user full visibility of the same during its movement.

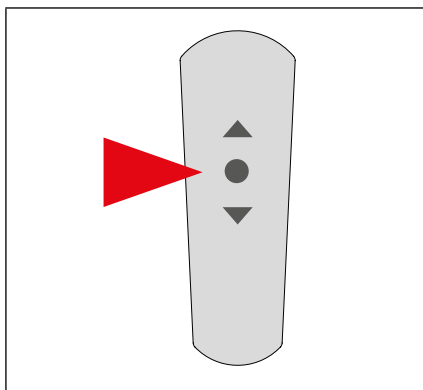
If installed outdoors, the switch must have appropriate ingress protection.

· A REMOTE CONTROL, portable or wall mounted.

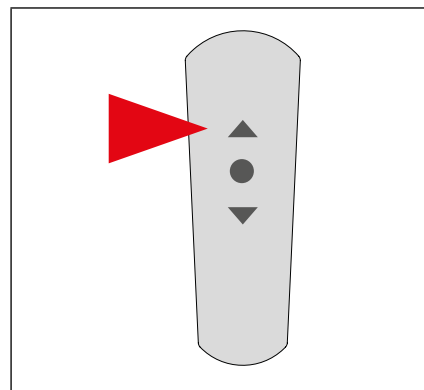
The minimum installation height of the product should comply with applicable legislation; if fitted, the opening/closing switch must be installed in a protected position, at a minimum, legal height from the ground and in an area which is not dangerous to access.



**Pic. 6 OPENING:** Fabric stretched to its maximum extension.



**Pic. 7 STOP:** Stop of the movement.



**Pic. 8 CLOSURE:** Fabric wrapped around roller tube.

See the instructions provided in the remote control manual annexed.



- Use a lockable (key) switch if the structure is to be installed in sensitive locations such as schools, colleges, hospitals, rest homes etc.
- If the product is fitted with a remote control, this must be kept out of the reach of children.

The remote control may also be used outdoors, as long as the system has an IP rating of IP55 or higher. The space made available during the installation must take into account the space required for the movement and allow the product to open fully.



- No ladders or other fixed objects must be installed or positioned near the product, such that the spaces it needed are reduced.

The characteristics and operation of these systems are described in the manuals, which are supplied as annexes, for the requested controls, motor and automatic devices.

In the event of faults or malfunctions, contact your reseller.

## 5 Maintenance



- MAINTENANCE ON ELECTRICAL PARTS MUST ONLY BE PERFORMED BY QUALIFIED PERSONNEL
- All maintenance and cleaning operations must be performed with the electrical supply disconnected.
- There is the danger of deadly electrical charges over the course of the research or of the restoration of potential malfunctions in the electrical part.



- Before operating the structure, read instructions in Ch.Pt.2 "Safety", P. 21 carefully.
- The operations of assembly of the components, installation and first start of the product must only be performed by specialised and qualified technicians, and is the responsibility of the reseller and/or manufacturer.

### 5.1 Troubleshooting Table



- All safety requirements must be followed in the event of faults or troubleshooting.

For faults and errors not listed in the following tables, contact Technical Support.

#### MANUAL AWNING

| PROBLEM                                     | CAUSES                      | SOLUTIONS                                 |
|---|-----------------------------|---|
| Fabric does not roll up evenly (forms cone) | Incorrect alignment of arms | Contact Technical Support                 |
|   | Gust of wind                | Unroll the fabric and eliminate any folds |

| PROBLEM  | CAUSES   | SOLUTIONS                 |
|--|--|---------------------------|
| The product jerks when opening, jams and movement is noisy | Incorrect alignment of arms  | Contact Technical Support |
|  | Check that there are no obstacles preventing the terminal from sliding | Contact Technical Support |

## MOTORISED AWNING

| PROBLEM  | CAUSES   | SOLUTIONS  |
|--|--|--|
| Fabric does not roll up evenly (forms cone)                          | Incorrect alignment of arms  | Contact Technical Support  |
|  | Gust of wind   | Unroll the fabric and eliminate any folds                              |
| Squeaking noise during movement of the product                       | Impurities/obstructions in moving parts                                | Clean and lubricate any moving parts see  Ch.Pt.5 "Maintenance", P. 25 |
|  | Incorrect alignment of arms  | Contact Technical Support  |
| The product jerks when opening, jams and movement is noisy           | Wiring error/faulty motor  | Contact Technical Support  |
|  | Check that there are no obstacles preventing the terminal from sliding | Remove any obstacles   |
|  | Incorrect alignment of arms  | Contact Technical Support  |
| The motor does not stop during the product closing phase             | Incorrect programming  | Contact Technical Support  |
| Motor very noisy   | Wiring error/faulty motor  | Contact Technical Support  |
| The motor stops after 4-5 minutes of continuous operation            | Motor thermal cutout   | Let the motor cool down  |
| The product opens and closes on its own with a remote control system | Remote control battery flat  | Replace the battery  |
|  | Anemometer/rain sensor operational                                     | Wait for the wind/rain to stop   |
| The product will not move  | Remote control battery flat  | Replace the battery  |
|  | Anemometer/rain sensor operational                                     | Wait for the wind/rain to stop   |
|  | Lack of power supply   | Connect the power supply   |
|  | Broken motor   | Contact Technical Support  |
|  | Wiring error   | Contact Technical Support  |
| The product does not open or close fully                             | Incorrect programming  | Contact Technical Support  |
|  | Anemometer/rain sensor operational                                     | Wait for the wind/rain to stop   |
| The product does not close in strong wind/rain                       | Faulty/unpowered rain sensor/ anemometer                               | Contact Technical Support  |
|  | Motor not correctly programmed   |  |

## 5.2 Cleaning



· All cleaning operations must be performed with the electrical supply disconnected.



· Clean monthly, or when required.

· Qualified personnel are not required for ordinary cleaning operations.

· Using ladders, trestles or other similar equipment for cleaning must only be performed by specialised personnel, who must follow applicable health and safety legislation and use appropriate PPE such as safety harnesses etc.

· Do not use organic solvents, ammonia or hydrocarbons.

· Avoid the use of abrasive products.

Cleaning the fabric is essential to protect against the formation of mould due to dust or other material deposited on the fabric; this can be performed by vacuuming up the dust, or using a damp cloth or sponge with warm water. Dry the fabric after cleaning.

Cleaning of the aluminium components may be performed with water and neutral detergent.

## 5.3 Scheduled maintenance



· All maintenance operations must be performed with the electrical supply disconnected.





· *Qualified personnel are not required for ordinary maintenance operations.*

The operations described below will keep the product in good condition if they are performed according to the indicated frequencies and timeframes.

#### **Twice a year**

Check the cleanliness of the aluminium components.

Perform frequent checks on the installation, and visually check whether there are any signs of wear or not.

Contact Technical Support if necessary.

The fabric must be visually inspected to check whether there are any tears or ruptures in the stitches.

#### **Yearly**

Check that moving parts are operating correctly, contact Technical Support if necessary.

### **5.4 Extraordinary maintenance**

**A specialised technician must check the correct operation every two years.**



· *All extraordinary maintenance operations must be performed by qualified and trained personnel. Request specialist assistance from Technical Support.*

· *In the event of a potential dismantling of either the product or part of it, see the instructions of the assembly, the installation and the siting.*

· *Original spare parts must be used or the warranty shall lapse.*





· *All maintenance operations must be performed with the electrical supply disconnected.*

Requests for spare parts must be sent to your reseller.

**THE PRODUCT WARRANTY WILL LAPSE IF SCHEDULED AND EXTRAORDINARY MAINTENANCE ARE NOT PERFORMED.**

## 6 Technical data

### 6.1 Technical features

| Max. dimensions (mm) and weight (Kg) |  |  |
|--------------------------------------|---|---|
| Width (mm)                           | 6000  | 12000   |
| Projection (mm)                      | 3600  | 3600  |
| Approximate weight (kg)*             | 70  | 140   |
| Roller tube (Ø)                      | 70-80   | 70-80   |

| Safety performance per EN13561                          |                    |
|---|--------------------|
| Wind resistance class**                                 | 2                  |
| Nominal test pressure p (N/m <sup>2</sup> ) α=1         | 70                 |
| Wind speed (Km/h)                                       | 39                 |
| Water traps resistance class**                          | 2                  |
| Total transmittance of solar energy g <sub>tot</sub> ** | see attached label |

| MOTOR          |                                      |
|----------------|--------------------------------------|
| Type           | see manual for installed motor       |
| Specifications | CE marking, approved for sun awnings |



*(\*) The total weight refers to maximum size of the awning with fabric not including gear or motor.*



*(\*\*) Values referred to the product fully extended.*



*For those configurations that are not in the table, please refer to the project drawing.*



*The product's dimensional tolerances comply with EN13561 provision.*

For the specifications of the optional accessories, see Ch.Pt.9 "Optional", P. 29 and the corresponding instructions.



- The resistance to pooling water is tested with an inclination of 25%; retract the awning during rain if the angle is less than this.*
- The maximum load permitted for non-retractable parts is 800 Pa.*

### 6.2 Technical label

The "technical label", which is on the inside cover of this manual, specifies the year in which the CE marking, the manufacturer's data and the specific product data were applied.

## 7 Transport and Installation

### 7.1 Transport

Transport and shipping shall be borne by the reseller and/or the manufacturer, who shall transport the product using adequate packages to protect it up until its delivery to the final customer.

**Any damage to the product sustained during removal and subsequent handling and/or transport,**

performed after the initial installation, is not covered by warranty.

The packaging material must be disposed off and/or recycled according to the applicable local legislation.

## 7.2 Installation



- *Assembly of the components, installation and first start of the product must only be performed by specialised and qualified technicians, and is the responsibility of the reseller and/or manufacturer.*
- *It is recommended to use protective gloves so as not to damage the blinds.*

All the instructions and the main safety standards to perform these operations are described in the “Assembly Manual” and the “Installer Manual”.

The position chosen by the user for the installation of the product must provide adequate support as well as the space necessary for the structure to open fully (see “Installer Manual”).

## 8 Disassembly and Disposal



- *The product must be removed and disassembled by trained and qualified personnel, in compliance with health and safety legislation. Request specialist assistance from Technical Support.*

Operations must be performed with the product completely closed.

**Cut the power supply to the system** by disconnecting the circuit that supplies the switch, disconnect the motor, open the support brackets and remove the structure from them.

No materials considered hazardous have been used in the product; there are no particular instructions for its disposal or scrapping.

Follow applicable legislation in force when the product is removed for its disposal.

## 9 Optional

### 9.1 Safety devices

The product can provide on request:

**(only in motorized models)**

- **WIND SENSOR:** automatically closes the awning in the event of strong wind. The set point for the wind sensor (anemometer) operation is recorded during the first-start procedure described in the Installer Manual.
- **RAIN GAUGE** automatically closes the awning in the event of prolonged rain. The set point for the rain gauge (pluviometer), which measures the amount of rain which has fallen in a given period of time, is recorded during the first-start procedure described in the Installer Manual.
- **TWILIGHT SENSOR:** when the ambient light level decreases, the electrical circuit automatically closes the awning.
- **EMERGENCY CRANK:** in the event of a power cut, it is possible to roll up the awning thanks to the presence of an emergency manual crank.
- **LED STRIP LIGHT KIT.**



- *The protection systems may be ineffective in particular climatic conditions.*
- *The sensors should not be considered safety devices that can prevent damage to the product caused by strong wind (indeed a power cut would make it impossible to automatically wind up the blinds).*
- *The sensors are part of the automation system which helps protect the product and facilitates its use.*
- *The manufacturer does not accept responsibility for any material damage caused due to atmospheric effects not detected by the device sensors.*

The characteristics and operation of these optional accessories are described in the manuals, supplied as annexes, concerning requested controls, motor and automatic devices.

Installation is described in the “Installer Manual”.



*The card below is just an example. the manufacturer will have to adapt it according to his needs.*

## EDITED BY THE INSTALLER/MAINTENANCE TECHNICIAN - CUSTOMER COPY

### PRODUCT DELIVERY AND INSTALLATION SHEET

#### Installation declaration of conformity:

It is stated that the product installation has been performed to appropriate technical standards, following the manufacturer's instructions.

|  |   |
|--|---|
| Cliente / Customer / Client / Kunde / Cliente .....<br>Indirizzo / Address / Adresse / Anschrift / Dirección .....<br>.....<br>Luogo installazione / Place of Installation / Lieu d'installation / Ort der Installation / Lugar de instalación .....<br>.....<br>Data installazione / Installation Date / Date d'installation / Datum der Installation / Fecha de instalación .....<br>..... |   |
| Cod. seriale prodotto /<br>Product serial number /<br>Cod. série produit /<br>Produkt-Seriennummer /<br>Cód. serial del producto   | Timbro installazione / Installer Stamp / Cachet d'installation / Stempel des Monteurs /<br>Sello de instalación |
| Firma Installatore / Installer Signature / Signature de l'installateur / Unterschrift des<br>Monteurs / Firma del instalador .....<br>.....<br>.....<br>Note / Notes / Notes / Anmerkungen / Notas .....<br>.....<br>.....   |   |

#### Customer Declaration

I declare that I have taken possession of the structure with the serial number specified above, which is new and operating perfectly, and supplied with the instruction manuals for the structure and any installed accessories (motors, automated controls etc.).

|  |
|--|
| Luogo / Place / Lieu / Ort / Lugar .....<br>Data / Date / Date / Datum / Fecha.....<br>Nome del firmatario in stampatello / Signatory (block capitals) / Nom du signataire en majuscules d'imprimerie / Name des<br>Unterzeichneten in Blockbuchstaben / Nombre del firmante en mayúsculas .....<br>Firma / Signature / Signature / Unterschrift / Firma ..... |
|--|



*The card below is just an example. the manufacturer will have to adapt it according to his needs.*

## **CUSTOMER RESPONSIBILITY - CUSTOMER COPY**

### **MAINTENANCE FORM**

Extraordinary maintenance has to be requested from a specialised company and must be performed every two years. If this is not performed the warranty shall lapse immediately. Refer to the Instruction Manual for further details.

| DATE | STAMP / COMPANY | SIGNATURE | NOTES / ACTIVITY |
|------|-----------------|-----------|------------------|
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |
|      |                 |           |                  |



*The general conditions below are just an example. The manufacturer will have to adapt them according to his needs.*

## **WARRANTY AND RESPONSIBILITIES - CUSTOMER COPY**

On receipt of the goods, the customer must immediately check their quantity, the condition of the packaging and that they match the details given on the shipping documentation etc. At the same time, they must note any missing parts, defects, damage or other claims or they shall have no future recourse in this regard.

The warranty operates as specified by law. In any event, the supplier shall never be held responsible for losses, damages, costs or personal injury due to improper use of the products, particularly considering the sales information and other communications supplied, even when this is in the form of instructions for the conservation, storage, installation and usage.

Any damage not identified upon delivery must be notified to the supplier in writing within the timeframes set out by law, and in any event before installation. Before installation, the Customer or installer is, indeed, responsible for checking all

product components and their operation. In the event of any dispute, the supplier must be authorised to proceed with appropriate checks on-site. In the event of defects or other issues recognised by the supplier, the customer shall be limited to the right of replacement of the product component or item without any repayment of expenses, including expenses borne by the customer for the replacement of products already in use, labour costs, shipping etc.

Non-consumer customers shall have no right of recourse towards the Supplier. The warranty shall not apply in the following cases: - if the defect is ascribable to a failure to follow the instructions, technical and maintenance requirements and information provided by the Supplier; - if defects are ascribable or either was attributable to installation performed by a non-professional or unauthorised installer; -if work has been performed on the product by unauthorised personnel; - problems or damage deriving from unforeseeable, accidental or exceptional events (unusual rain; storm-force winds; tornadoes, etc.); - damages or changes in the colour of the fabric or other components due to prolonged exposure to the elements (sun, rain, wind etc.).



*The card below is just an example. the manufacturer will have to adapt it according to his needs.*

## TO BE COMPILED BY THE INSTALLER/MAINTENANCE TECHNICIAN - INSTALLER COPY TO CUT

### PRODUCT DELIVERY AND INSTALLATION SHEET

#### Installation declaration of conformity:

Extraordinary maintenance has be requested from a specialised company and must be performed every two years. If this is not performed the warranty shall lapse immediately. Refer to the Instruction Manual for further details.

|  |  |
|--|--|
| Cliente / Customer / Client / Kunde / Cliente .....<br>Indirizzo / Address / Adresse / Anschrift / Dirección .....<br>.....<br>Luogo installazione / Place of Installation / Lieu d'installation / Ort der Installation / Lugar de instalación .....<br>.....<br>Data installazione / Installation Date / Date d'installation / Datum der Installation / Fecha de instalación .....<br>..... |  |
| <div style="border: 1px solid black; padding: 5px;">           Cod. seriale prodotto /<br/>           Product serial number /<br/>           Cod. série produit /<br/>           Produkt-Seriennummer /<br/>           Cód. serial del producto         </div>   | <div style="border: 1px solid black; height: 100px; margin-bottom: 10px;"></div> <div style="border: 1px solid black; padding: 5px;">           Timbro installazione / Installer Stamp / Cachet d'installation / Stempel des Monteurs /<br/>           Sello de instalación         </div> |
| Firma Installatore / Installer Signature / Signature de l'installateur / Unterschrift des<br>Monteurs / Firma del instalador .....<br>.....<br>.....<br>.....  |  |
| Note / Notes / Notes / Anmerkungen / Notas .....<br>.....<br>.....   |  |

#### Customer Declaration

I declare that I have taken possession of the structure with the serial number specified above, which is new and operating perfectly, and supplied with the instruction manuals for the structure and any installed accessories (motors, automated controls etc.).

|  |
|--|
| Luogo / Place / Lieu / Ort / Lugar .....<br>Data / Date / Date / Datum / Fecha.....<br>Nome del firmatario in stampatello / Signatory (block capitals) / Nom du signataire en majuscules d'imprimerie / Name des<br>Unterzeichneten in Blockbuchstaben / Nombre del firmante en mayúsculas .....<br>Firma / Signature / Signature / Unterschrift / Firma ..... |
|--|